

2023-04-20

2023 04 20

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1.

Q PLC CCLINK_IE_Field Basic LUC-CEB IO

2.

Q PLC CCLINK_IE_Field Basic LUC-CEB IO GX-
WORKS2 IO

3.

- GX-WORKS2

4.

4.1

1. Q PLC IO
2. PLC Ethernet CCLINK_IE_Field Basic IO

4.2

1. LAEconfig IP IP
192.168.0.x
2. GX-WORKS2 PLC

新建

系列(S): QCPU(Q模式)

机型(T): Q03UDV

工程类型(P): 简单工程

使用标签(L)

程序语言(G): 梯形图

确定 取消

5.

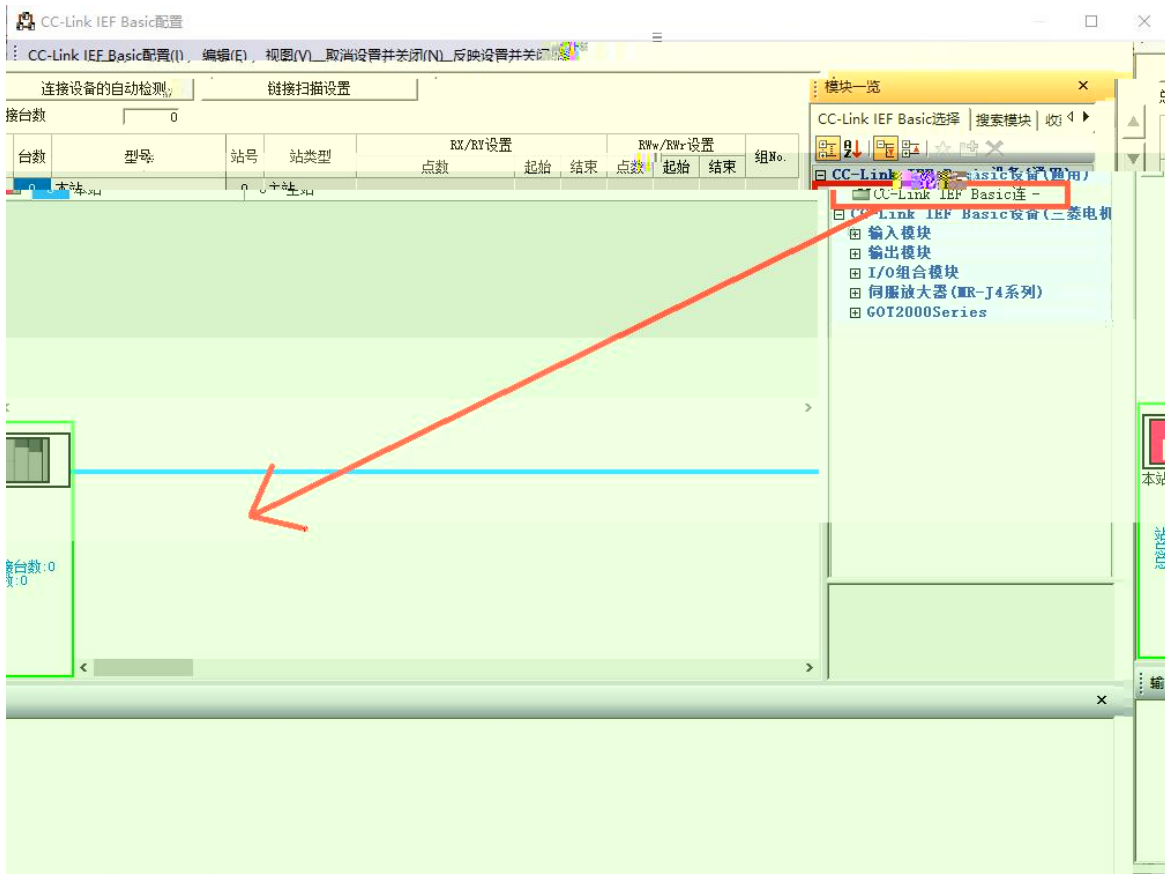


6.

CC-Link IEF Basic

64 BOOL

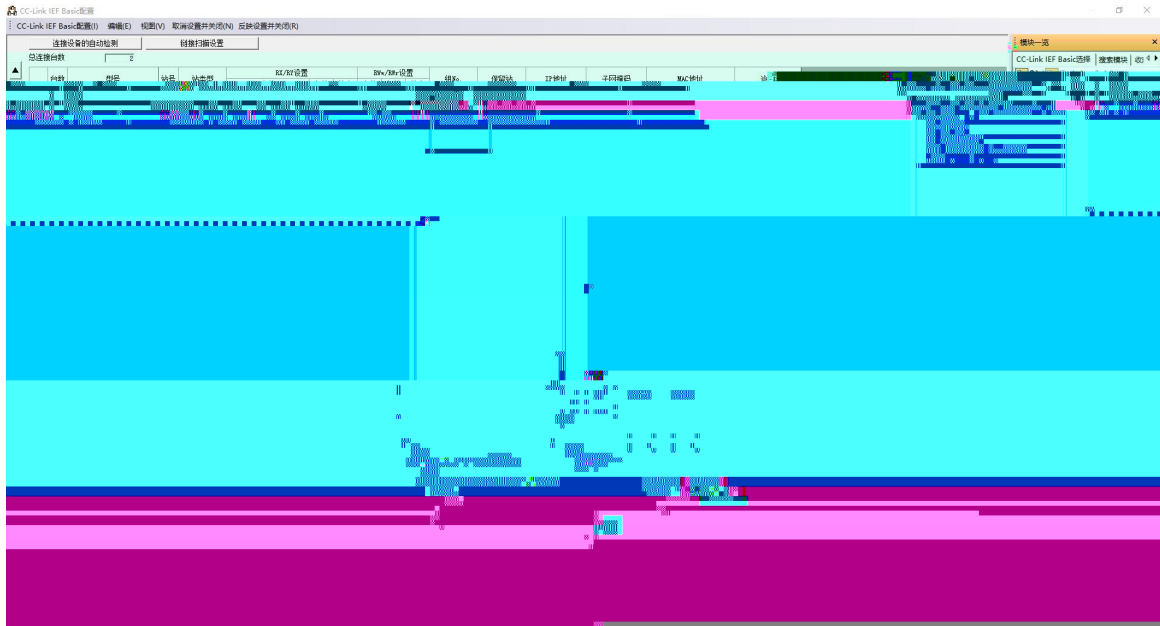
64BOOL



7.

2 CC-Link IEF Basic

IP



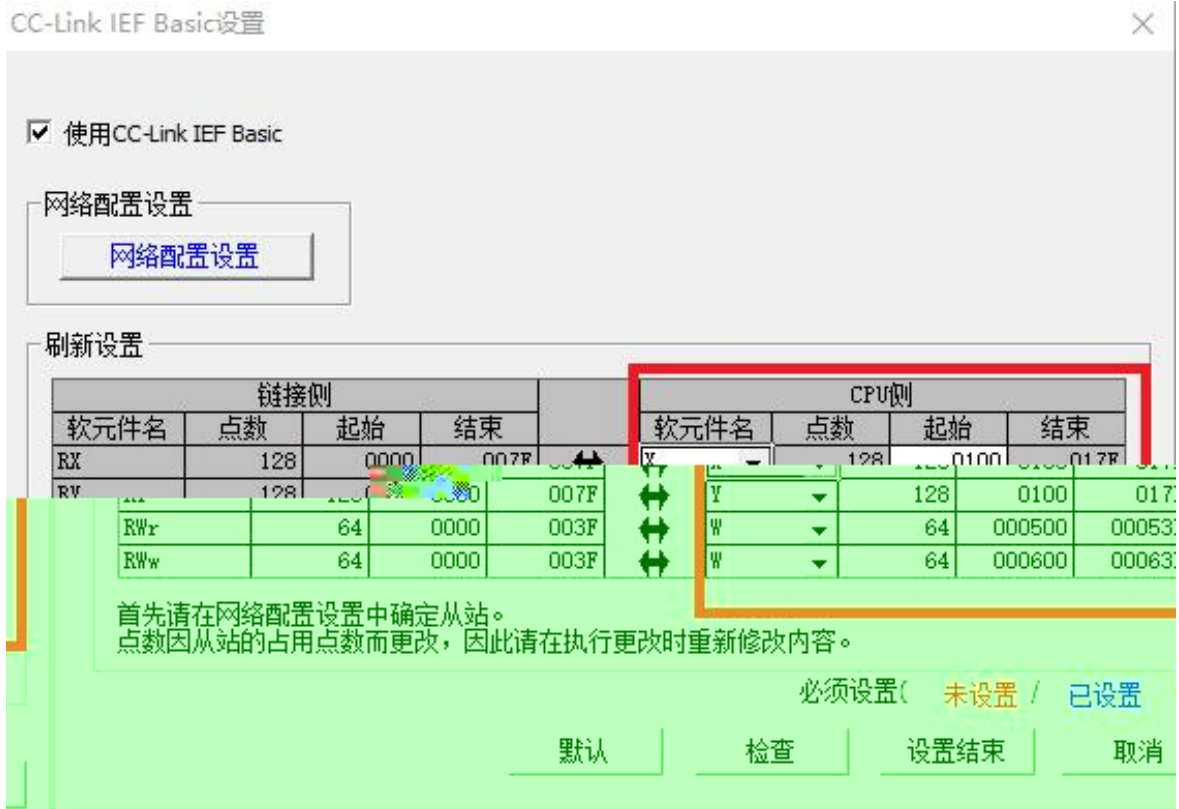
8. PLC

X Y

LUC-CEB 192.168.3.1

RWr RWw

LUC-CEB 192.168.3.2



	ES-216XD	ES-232XD	ES-1160D	ES-1320D
Input Data	0	0	2	4
Output Data	2	4	0	0

ES-216XD 16 192.168.3.1 16 Y100--Y117

ES-232XD 32 192.168.3.2 16 Y100--Y137

ES-1160D 16 192.168.3.1 16 X100--Y117

ES-1320D 32 192.168.3.2 16 X100--Y137

9. CC-Link IEF Basic





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