

# 透科自动化

Ethernet/IP R51C1-EP M241



2019-10-11

2019-12-19

2019 12 19

2019 12 19

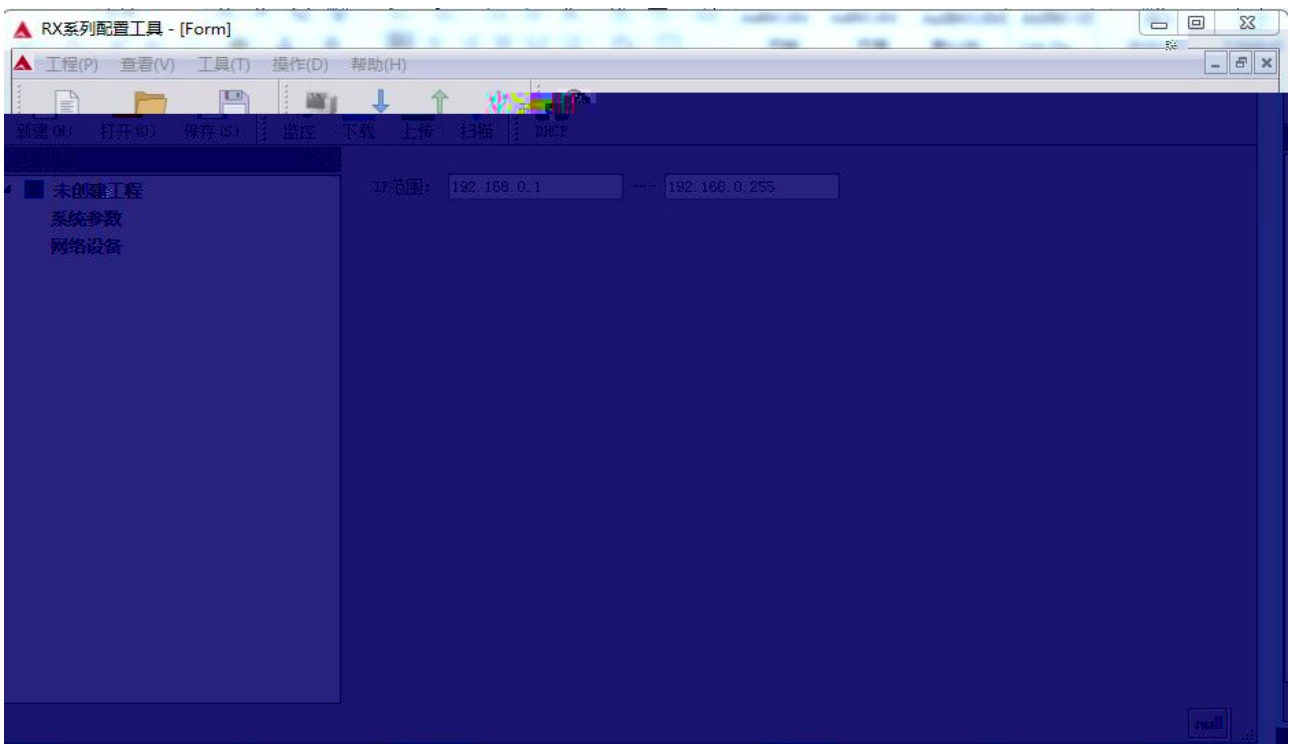
M241 PLC Ethernet/IP IO

M241PLC Ethernet/IP IO SoMachine Logic Builder - V4.3  
IO .eds IO

- SoMachine Logic Builder - V4.3
- IO R51C1\_EP.eds

1. M241PLC IO
2. PLC Ethernet IO

1. RxTool IP  
IP 192.168.0.2

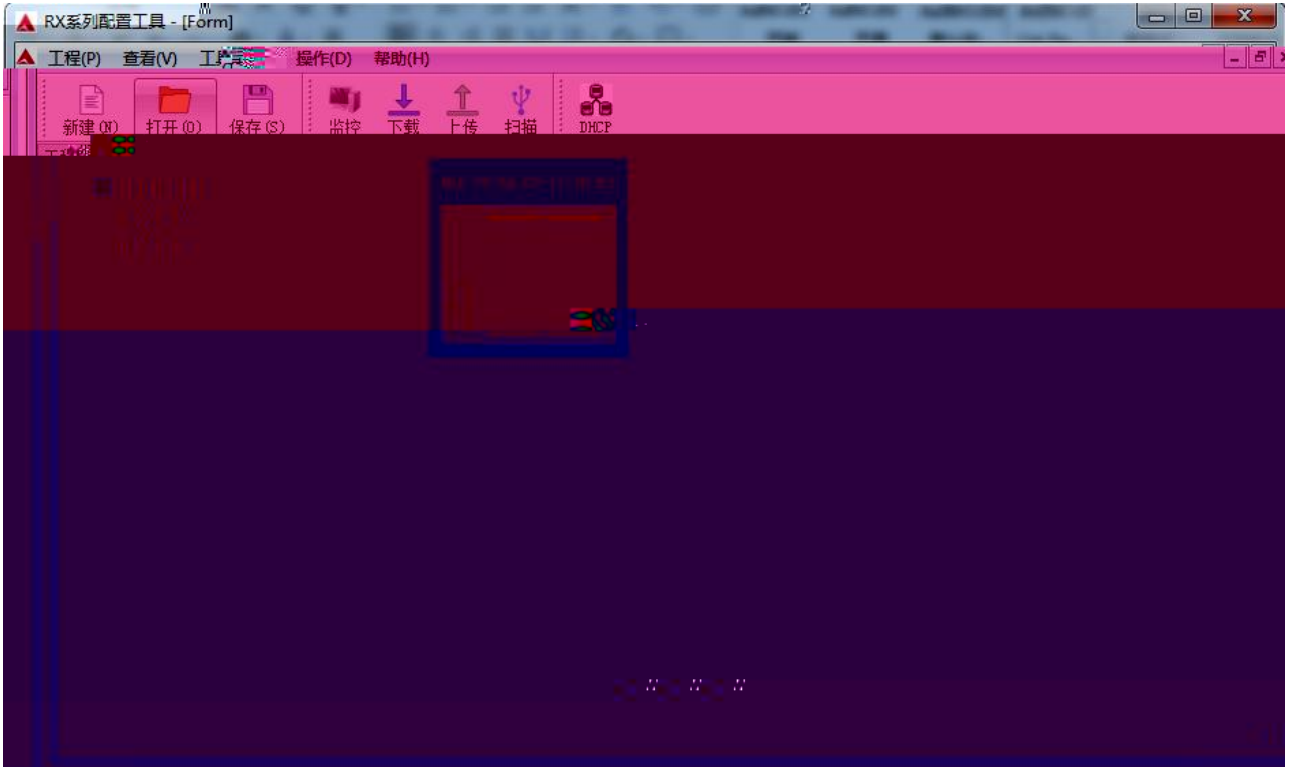


1.1

IP



网络设备

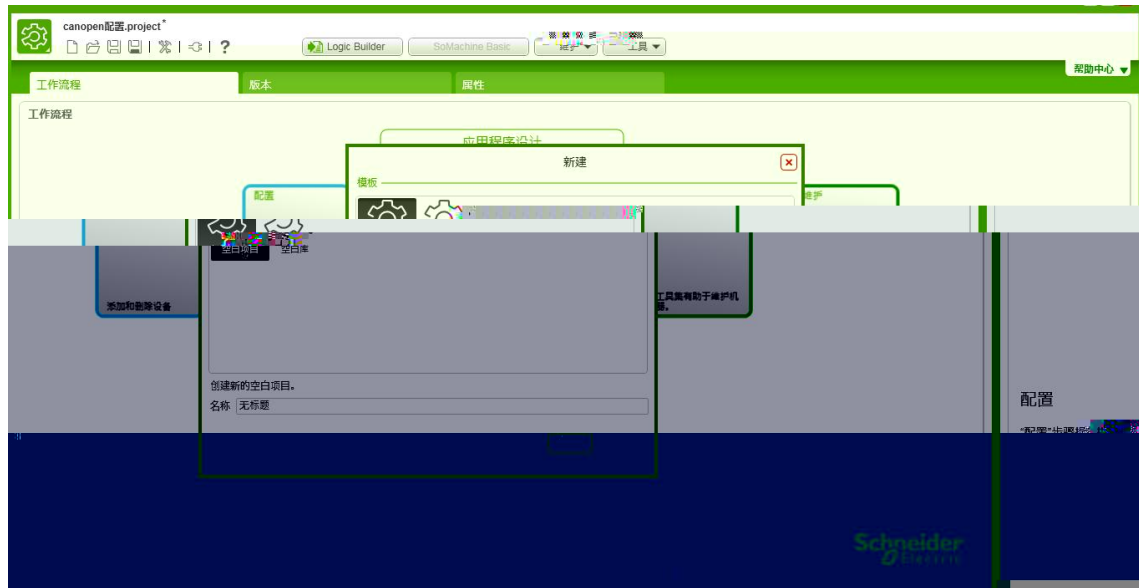


1.2





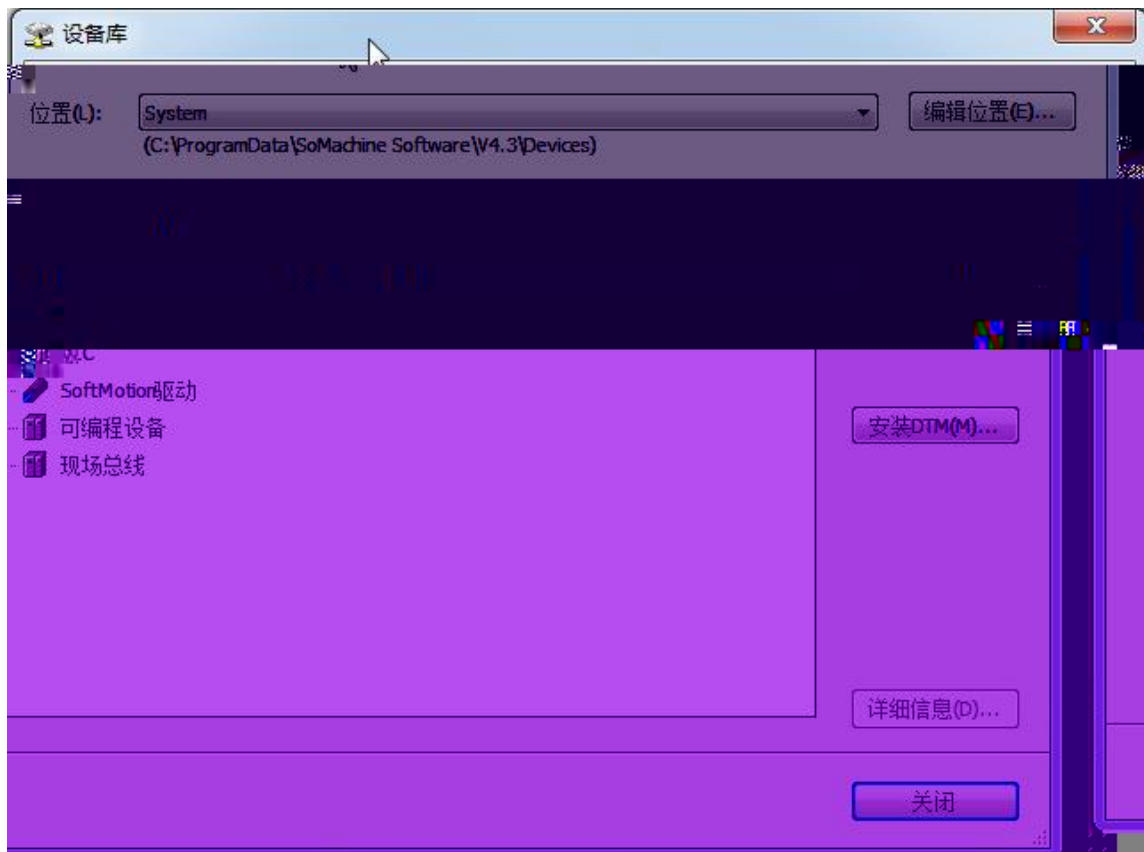
2. SoMachine



3.



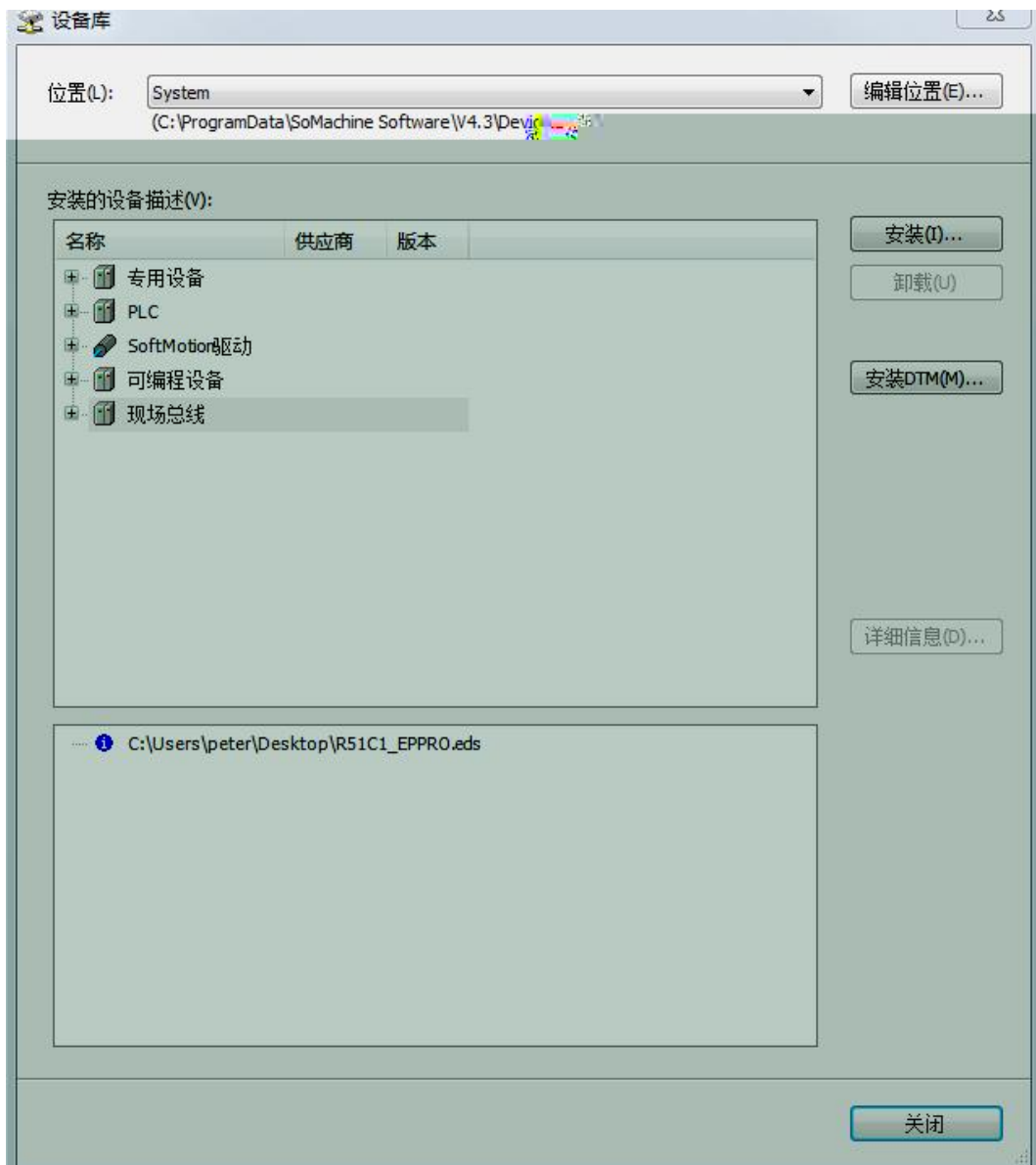
4.



5. R51C1\_EPPRO.eds



6. EDS



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7. Ethernet

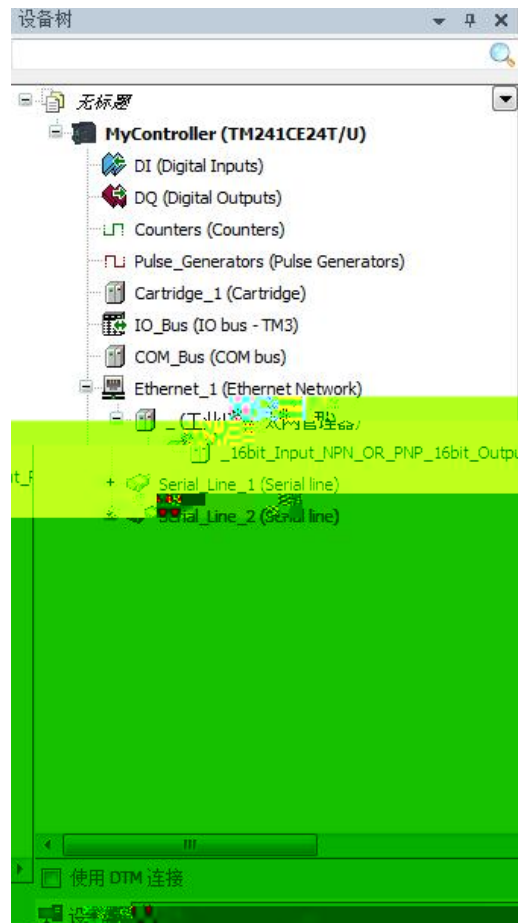
8. Ethernet/



9. Ethernet/IP



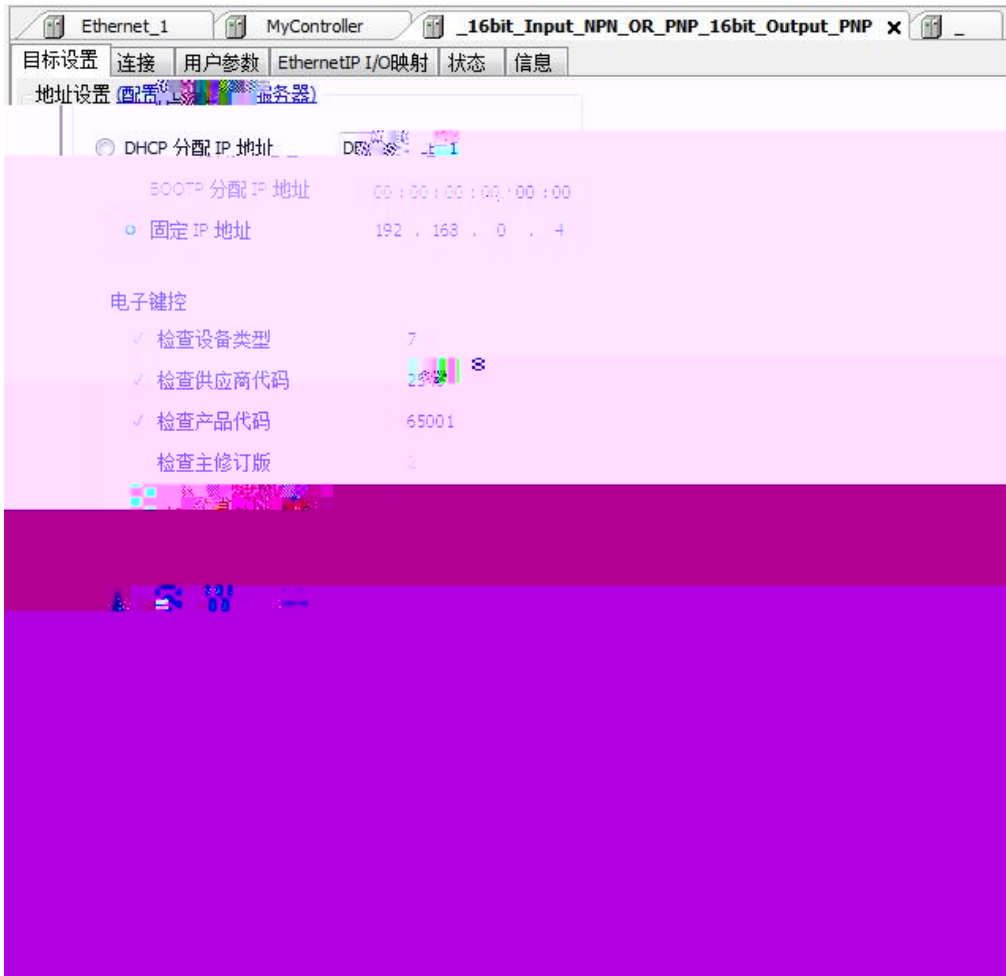
10. Ethernet/IP



## 11. Ethernet/IP

### 11.1 Ethernet/IP

IP



### 11.2 Ethernet/IP



11.3 Ethernet/IP

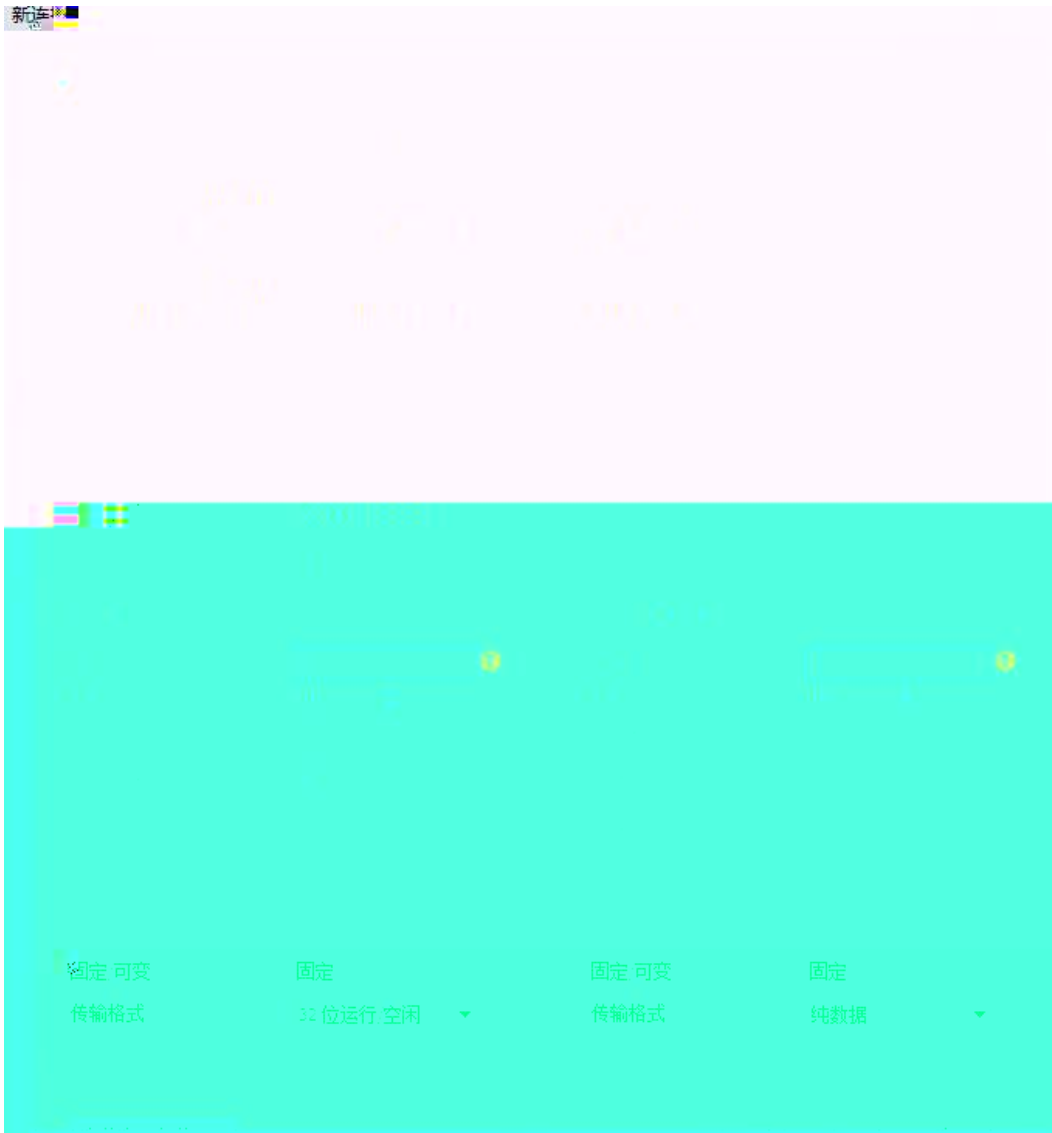
Scanner 至目标 (输出)

目标至 Scanner (输入)

O-->T

RxTool

T-->O



11.4 Ethernet/IP IO

IO

